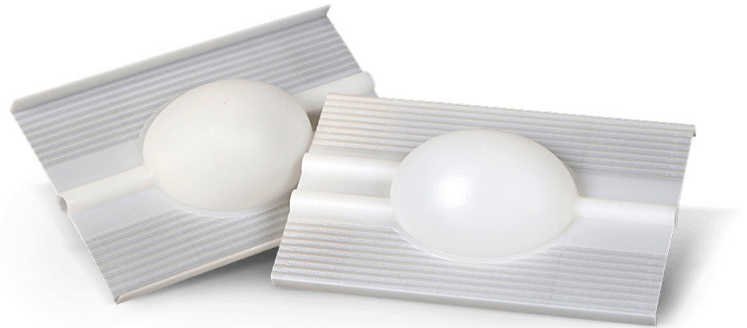


Accura 25 (SLA)

a 3D Systems Material

GENERAL PURPOSE / POLYPROPYLENE-LIKE



Accurate and flexible plastic ideal for snap fit assemblies, master patterns for vacuum casting and durable functional prototypes with the aesthetics of molded polypropylene (PP)

Properties	Test Method	Result
Density (solid) @ 25°C	N/A	1.19 g/cm ³
Tensile Strength	ASTM D 638	38 MPa
Tensile Modulus	ASTM D 638	1620 MPa
Elongation at Break	ASTM D 638	16%
Flexural Strength	ASTM D 790	57 MPa
Flexural Modulus	ASTM D 790	1420 MPa
Impact Strength (Notched Izod)	ASTM D 256	22 J/m
Heat Distortion Temperature @ 0.45 MPa	ASTM D 648	61 °C
Heat Distortion Temperature @ 1.82 MPa	ASTM D 648	53 °C
Hardness, Shore D	N/A	80
Glass Transition (T _g)	ASTM DMA, E"	60 °C

3D Printing Ally makes no warranties of the materials for any particular application, nor does it make a warranty of any type, expressed or implied, including but not limited to, the warranties of merchantability for a particular purpose.